



# Automated Extraction of Aflatoxin M<sub>1</sub> from Milk According to AOAC Method 2000.08 Using the Gilson GX-271 ASPEC® System

## APPLICATION NOTE FB0916

Rafael von Sperling de Souza; Fabiano Narciso Paschoal; Raquel Eduardo Bieckel; Daniela de Azevedo Silva; Marize Silva de Oliveira  
Laboratory for Mycotoxin Analysis of the Ezequiel Dias Research Foundation (FUNED), BH, MG, BR

*Aflatoxin M<sub>1</sub>, the main hepatic metabolic product of Aflatoxin B<sub>1</sub>, was isolated from milk samples using the GX-271 ASPEC® system with excellent recovery, repeatability, and reproducibility. Automation of AOAC Method 2000.08 with the GX-271 ASPEC® system provided a reliable, hands-off solution for the detection of this potentially carcinogenic food supply contaminant.*

## INTRODUCTION

*Aspergillus* is both one of the most useful and most harmful fungal genera known. Some species, including *A. niger* and *A. oryzae*, are critical to industrial fermentation processes,<sup>1</sup> while others produce toxic and carcinogenic secondary metabolites known as aflatoxins.

Aflatoxins are mycotoxins produced by fungi of the genus *Aspergillus*, principally the species *A. flavus* and *A. parasiticus*. Aflatoxins are found as contaminants in a variety of staple commodities, including grains, maize, and peanuts. These compounds are quite stable and can survive relatively high temperatures, including pasteurization,<sup>2</sup> and the milk fermentation process,<sup>3</sup> and are known to cause liver damage, reproductive effects and immune suppression. The major aflatoxin species are B<sub>1</sub>, B<sub>2</sub>, G<sub>1</sub> and G<sub>2</sub>, with Aflatoxin B<sub>1</sub> being the most toxic. The two main metabolic products, M<sub>1</sub> (see Figure 1) and M<sub>2</sub>, are produced in the liver from B<sub>1</sub> and B<sub>2</sub>, respectively. Aflatoxin M<sub>1</sub> (AFM1) is a Group 2B carcinogen (possibly carcinogenic to humans) present in the milk of lactating mammals that ingest food contaminated with aflatoxin B<sub>1</sub>.<sup>4</sup>



Figure 1: GX-271 ASPEC®



The World Health Organization (WHO), Food and Agriculture Organization of the United Nations (FAO), U.S. Department of Agriculture (USDA), and U.S. Food and Drug Administration (FDA), among other organizations, categorize aflatoxin as a serious health risk and have established maximum levels for the occurrence of this toxin in food products. Food testing laboratories face the challenge of meeting regulatory requirements and implementing reliable and reproducible methods for identification of toxins and other hazards in order to ensure a safe food supply.

The AOAC (Association of Official Analytical Chemists) has established a method for detection of Aflatoxin M<sub>1</sub> in milk.<sup>5,6</sup> This method incorporates sample cleanup using an immunoaffinity column and analytical chromatography with fluorometric detection. Sample preparation by this method requires many steps carried out in a precise fashion. The Gilson GX-series of automated solid phase extraction cartridge (ASPEC) liquid handlers was used to automate the sample preparation and cleanup method.

In this application note we examine limits of quantification and detection, repeatability, reproducibility, and recovery. Automation with the GX-271 ASPEC<sup>®</sup> system provides a reproducible and reliable method for the isolation of AFM1 from milk samples using AOAC Official Method 2000.08.

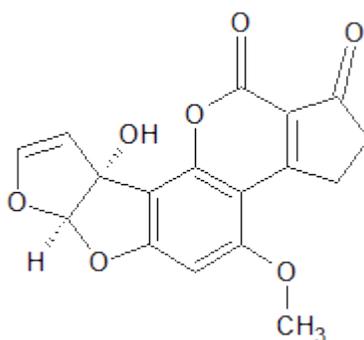


Figure 2: Chemical structure of Aflatoxin M1, CAS No. 6795-23-9

## MATERIALS AND METHODS

### *Samples and Reagents*

Reagents and chemicals were ACS grade quality or better. Aflatoxin M1 standard was obtained from Sigma-Aldrich<sup>®</sup> (P/N A6428). HPLC grade acetonitrile was obtained from Panreac AppliChem (P/N 361881). All water was purified using a Milli-Q<sup>®</sup> system or equivalent.

### *Preparation of sample prior to SPE*

Milk samples were heated at  $37 \pm 2^\circ\text{C}$  and centrifuged for 15 minutes at 4000 rpm (2800 x g). After centrifugation, the upper fat layer was discarded and the sample was filtered with filter paper before being transferred to a 50 mL Falcon tube on the bed of the GX-271 ASPEC<sup>®</sup>.



## Methods

<i>Solid Phase Extraction</i>	
<b>Instrumentation</b>	GX-271 ASPEC®
<b>Cartridge</b>	VICAM® Afla M <sub>1</sub> ™ HPLC
<b>Load</b>	50 mL pre-treated sample at 1.5 mL/min
<b>Wash</b>	20 mL water at 3 mL/min; air push of 24 mL at 40 mL/min
<b>Elute</b>	2 mL acetonitrile at 1 mL/min
<b>Elute</b>	2 mL acetonitrile at 1 mL/min; 20 mL air push at 40 mL/min

Solid phase extraction was automated using a GX-271 ASPEC® controlled with Gilson TRILUTION® LH software. Afla M<sub>1</sub> HPLC cartridges from VICAM® (part number G1007) were used for affinity purification of Aflatoxin M<sub>1</sub> as follows: 50 mL of pre-treated milk was loaded onto a cartridge at a flow rate of 1.5 ml/min. Cartridges were washed with 20 mL of water at 3 mL/min, followed by an air push (24 mL at 40 mL/min flow rate). Two rounds of elution were carried out, each with 2 mL acetonitrile applied at 1 mL/min. This was followed by an air push (20 mL air at 40 mL/min flow rate). The 4 mL of collected extract was evaporated to dryness in a water bath at 50°C under a gentle stream of nitrogen. The dry extract was then dissolved in 500 µL of mobile phase (water/acetonitrile, 67:33, v/v), filtered through a syringe filter of modified PTFE membrane, and frozen until HPLC analysis.

<i>HPLC</i>	
<b>Instrumentation</b>	Shimadzu HPLC Prominence®: System Controller CBM-20A System with fluorescence detection; Degassing Unit DGU-20A5; Solvent Delivery Unit LC-20AT; Autosampler SIL-10AF; Column Oven CTO-20A; Fluorescence Detector RF-20A
<b>Column</b>	Shimadzu® RP C18, 5 µm, 250 x 4.6 mm (Shimadzu® P/N 228-34937-92) Shimadzu® C18 guard column, 5 µm, 10.0 x 4.0 mm (Shimadzu® – P/N 228-34938-91)
<b>Gradient</b>	Water/Acetonitrile 67:33; 1.0 mL/min
<b>Injection Volume</b>	50 µL
<b>Detection</b>	Fluorescence detection; excitation/emission: 365/435 nm



## RESULTS AND DISCUSSION

Sample cleanup and extraction of Aflatoxin M1 from milk samples was automated using the GX-271 ASPEC® system. Immunoaffinity cartridges (Afla M1 HPLC cartridges from VICAM®) were placed in a Gilson DEC rack, a mobile rack that is used for automated solid phase extraction. The GX-271 ASPEC® can automatically load, condition, and wash the column, followed by eluting the compound(s) of interest. The automated procedure is diagrammed in Figure 3.

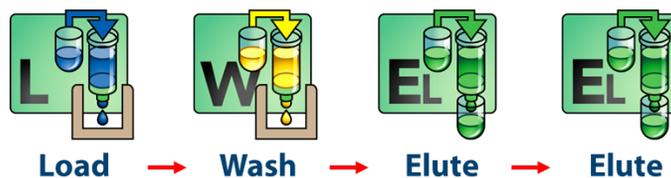


Figure 3: Schematic of the SPE process in TRILUTION® LH software.

### *Repeatability, Reproducibility, and Recovery*

Repeatability, reproducibility, and recovery were assessed from the results obtained by two different analysts on two different days. Analysis by HPLC was performed in triplicate with three replicate samples at three different concentration levels. A representative HPLC trace is shown in Figure 4.

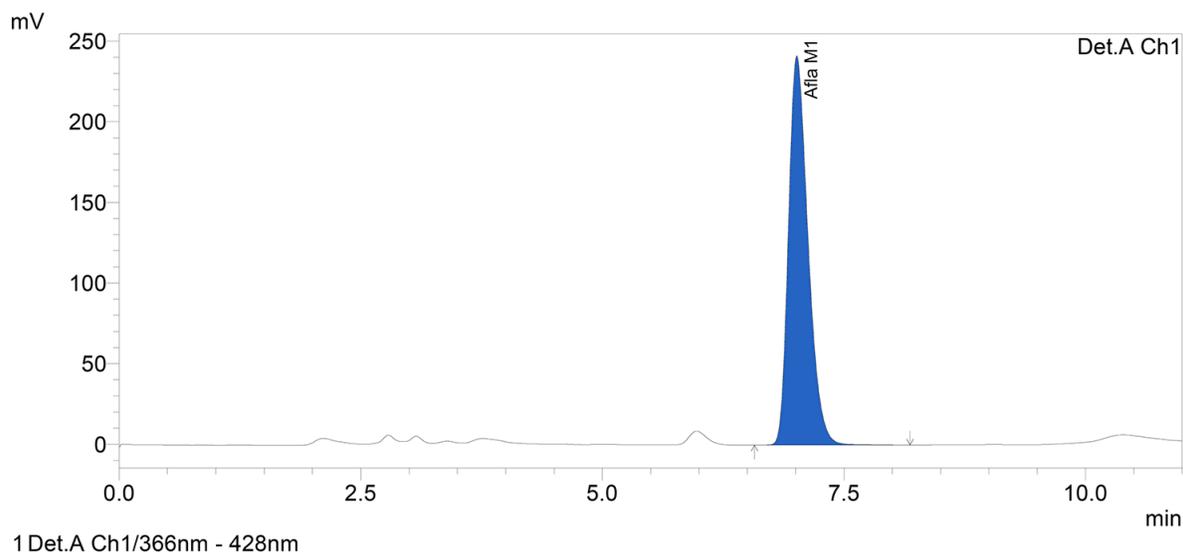


Figure 4: Representative HPLC chromatogram from this study with an Aflatoxin M<sub>1</sub> peak at ~7 minutes.



A summary of the results of the repeatability, reproducibility, and recovery study is presented in Table 1. These values are in agreement with the published relative standard deviation numbers from the AOAC formal collaborative studies.<sup>7</sup>

**Table 1:** Repeatability, reproducibility, and recovery values for Aflatoxin M<sub>1</sub>.

Concentration (µg/L)	Repeatability RSD <sub>r</sub> (%)	Reproducibility RSD <sub>R</sub> (%)	Recovery (%)
0.12	13.42	13.42	110
0.40	7.62	12.47	104
0.70	7.83	7.83	107

### Detection and Quantification Limits

The limit of detection was determined to be three times the standard deviation of the intercept divided by the slope from the calibration curve used in the linearity assessment. The limit of quantification was taken as the lowest point of the linear range of the method.<sup>8</sup>

**Table 2:** Detection and quantification limits for Aflatoxin M<sub>1</sub>.

Aflatoxin M <sub>1</sub>	
Limit of Detection (µg/L)	0.02
Limit of Quantification (µg/L)	0.12

## CONCLUSIONS AND BENEFITS

While ELISA-based techniques can permit easy detection of the presence of mycotoxins, the methods are subject to false positive results. Analysis by HPLC after cleanup with immunoaffinity columns is therefore required for precise quantitation of the toxins. The chromatographic methods require extensive sample preparation steps and well-trained personnel. This application note shows the advantage of automating sample cleanup using the GX-271 ASPEC®:

- Precise and reproducible loading of large volume samples (50ml)
- Compatibility with commonly used labware (Falcon tubes)
- Multiple elution steps to improve recovery
- Unattended sample preparation frees skilled personnel for more valuable tasks
- Recovery, repeatability, and reproducibility in accordance with AOAC Official Method 2000.08

The GX-271 ASPEC® is compatible not only with Gilson's pre-capped Silica, C18, SCX, WCX, HLB and other SPE cartridges, but also with all 1 mL, 3 mL and 6 mL commercial cartridges, and can therefore be used for any solid phase extraction procedures in the laboratory.



## REFERENCES

1. Volk, T. "Tom Volk's Fungus of the Month for February 1997." 1997. Accessed 13 June 2016.
2. Awasthi V, Bahman S, Thakur LK, Singh SK, Dua A, Ganguly S. Contaminants in milk and impact of heating: An assessment study. *Indian J Public Health*, 56, 95-99 (2012).
3. Lawley, R. "Food Safety Watch: Aflatoxins." 2013. Accessed 14 June 2016
4. Desjardins AE et al. Mycotoxins: risks in plant, animal, and humans systems. Task Council for Agricultural Science and Technology, Ames, Iowa, USA.
5. AOAC Official Method 2000.08. Aflatoxin M1 in liquid milk, immunoaffinity column by liquid chromatography. Natural Toxins-chapter 49 (pp. 45-47). *Official Methods of Analysis of AOAC International*, 18th edition, AOAC International. Gaithersburg, Maryland 20877-2417, USA. (2005)
6. Dragacci S, Grosso F, Gilbert J., *Journal of AOAC International*, Immunoaffinity Column Cleanup with Liquid Chromatography for Determination of Aflatoxin M1 in Liquid Milk: Collaborative Study, 84 (2) 437-443.
7. Thompson M, Ellison SLR, Wood R. Harmonized guidelines for single-laboratory validation of methods of analysis. *Pure and Applied Chemistry*, 74, 835-855 (2002).
8. Saini SS, Kaur A, The Analysis of Aflatoxin M1 in Dairy Products. *Separation Science*, 5(10), 8 – 18. [www.sepscience.com](http://www.sepscience.com).

## ACKNOWLEDGEMENTS

This work was carried out by Rafael von Sperling de Souza, Fabiano Narciso Paschoal, Raquel Eduardo Bieckel, Daniela de Azevedo Silva, and Marize Silva de Oliveira of the Laboratory for Mycotoxin Analysis of the Ezequiel Dias Research Foundation (FUNED), BH, MG, BR. The authors thank Nova Analítica for the technical support provided in the development of this work.

## TRADEMARKS

Vicam® is a registered trademark of Waters.

Milli-Q® is a registered trademark of Millipore or EMD Millipore.

Prominence® is a registered trademarks of Shimadzu Corporation.

Sigma-Aldrich® is a registered trademark of MilliporeSigma.

ASPEC®, TRILUTION® and the trident logo are trademarks or registered trademarks of Gilson, Inc.

All product and company names are trademarks™ or registered® trademarks of their respective holders. Use of the trademark(s) in this document does not imply any affiliation with or endorsement by the trademark holder(s).

## ORDERING INFORMATION

<i>Part Number</i>	<i>Description</i>
2614007	GX-271 ASPEC®